



1 Surface de glissement PTFE/Fibres organiques épaisseur 0,01-0,03 mm, apporte les propriétés tribologiques pour établir la propriété d'autolubrification

2 Couche de poudre de bronze fritté épaisseur 0,20-0,35 mm assure la liaison mécanique entre le support et la surface de glissement.

3 Support en acier assure la résistance mécanique.

Caractéristiques

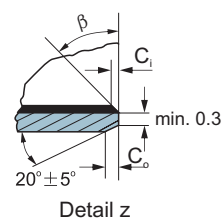
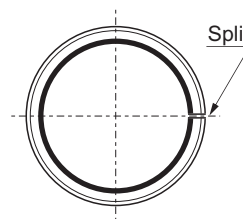
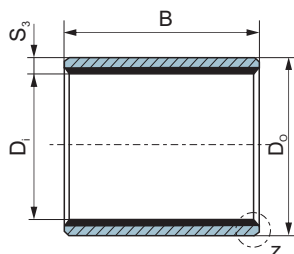
Le palier autolubrifiant CSB-40 et ses dérivés présentent une bonne résistance à l'usure, un faible coefficient de frottement sous diverses charges, vitesses et températures. Il a une bonne résistance à la cavitation, Il convient aux applications lubrifiées limite et hydrodynamiques. Recommandé pour des mouvements rotatifs.

Propriétés du palier		Unité	Valeur
Pression spécifique	Statique	N/mm ²	250
	Dynamique	N/mm ²	140
Température de fonctionnement	Maxi	°C	+280
	Mini	°C	-195
Vitesse de glissement	à sec	m/s	2,0
	Lubrifié	m/s	≥ 2,0
Facteur « pv » à sec		N/mm ² x m/s	1,8
Coefficient de frottement à sec			0,08-0,20
Conductibilité thermique		W(m*K) ⁻¹	42
Coefficient de dilatation thermique		10 ⁻⁶ /K	11
Rugosité de l'arbre	Rectifié	Ra	<0,4
Dureté de l'arbre	Mini	HB	> 200

Applications

Ce matériau convient aux applications dans les systèmes de suspension, les amortisseurs, les systèmes de direction et les boîtes de vitesses des véhicules. Il est également largement utilisé dans les moteurs hydrauliques, les pompes à engrenages, les pompes à pistons, les pompes à palettes, les vérins hydrauliques et les engins de manutention, ...

CSB-40 Metric Cylindrical Bushes



ID and OD chamfers

S_3	C_o	C_i	β	S_3	C_o	C_i	β
0.75	0.5 ± 0.3	0.25 ± 0.2	$30^\circ \pm 5^\circ$	2.00	1.2 ± 0.4	0.50 ± 0.3	$30^\circ \pm 5^\circ$
1.00	0.6 ± 0.3	0.30 ± 0.2	$30^\circ \pm 5^\circ$	2.50	1.8 ± 0.6	0.60 ± 0.3	$45^\circ \pm 5^\circ$
1.50	0.7 ± 0.3	0.50 ± 0.3	$30^\circ \pm 5^\circ$				

Unit:mm

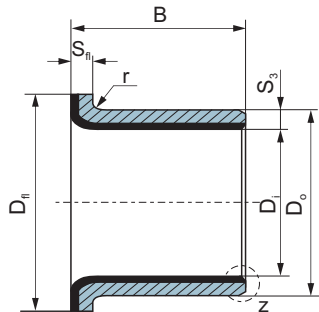
Shaft D_s	Housing H7 D_H	OD tolerance D_o	ID after fixed $D_{i,a}$	Clearance C_o	Wall thick- ness S_3	$B \begin{matrix} 0 \\ -0.40 \end{matrix} \begin{matrix} (d \leq \phi 30 \ B - 0.3) \\ (d > \phi 30 \ B - 0.4) \end{matrix}$									
						6	8	10	12	15	20	25	30	40	50
6	-0.010 -0.022	8	$+0.015$	8	$+0.055$ $+0.025$	6.055 5.990	0.077 0.000								
8	-0.013 -0.028	10	$+0.015$	10	$+0.055$ $+0.025$	8.055 7.990	0.083 0.003								
10	-0.013 -0.028	12	$+0.018$	12	$+0.065$ $+0.030$	10.058 9.990	0.086 0.003								
12	-0.016 -0.034	14	$+0.018$	14	$+0.065$ $+0.030$	12.058 11.990	0.092 0.006								
13	-0.016 -0.034	15	$+0.018$	15	$+0.065$ $+0.030$	13.058 12.990									
14	-0.016 -0.034	16	$+0.018$	16	$+0.065$ $+0.030$	14.058 13.990									
15	-0.016 -0.034	17	$+0.018$	17	$+0.065$ $+0.030$	15.058 14.990									
16	-0.016 -0.034	18	$+0.018$	18	$+0.065$ $+0.030$	16.058 15.990									
17	-0.016 -0.034	19	$+0.021$	19	$+0.075$ $+0.035$	17.061 16.990									
18	-0.016 -0.034	20	$+0.021$	20	$+0.075$ $+0.035$	18.061 17.990									
20	-0.020 -0.041	23	$+0.021$	23	$+0.075$ $+0.035$	20.071 19.990	0.112 0.010								
22	-0.020 -0.041	25	$+0.021$	25	$+0.075$ $+0.035$	22.071 21.990									
24	-0.020 -0.041	27	$+0.021$	27	$+0.075$ $+0.035$	24.071 23.990									
25	-0.020 -0.041	28	$+0.021$	28	$+0.075$ $+0.035$	25.071 24.990									
28	-0.020 -0.041	32	$+0.025$	32	$+0.085$ $+0.045$	28.085 27.990	0.126 0.010								
30	-0.020 -0.041	34	$+0.025$	34	$+0.085$ $+0.045$	30.085 29.990									
32	-0.025 -0.050	36	$+0.025$	36	$+0.085$ $+0.045$	32.085 31.990									
35	-0.025 -0.050	39	$+0.025$	39	$+0.085$ $+0.045$	35.085 34.990									
38	-0.025 -0.050	42	$+0.025$	42	$+0.085$ $+0.045$	38.085 37.990	0.135 0.015								
40	-0.025 -0.050	44	$+0.025$	44	$+0.085$ $+0.045$	40.085 39.990									

CSB-40 Metric Cylindrical Bushes

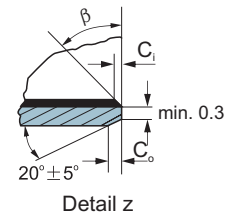
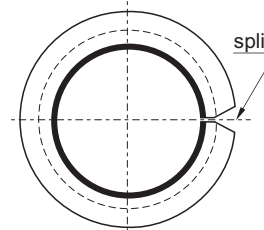
Unit:mm

Shaft D _s	Housing H7 D _H	OD tolerance D _O	ID after fixed D _{i,a}	Clearance C _D	Wall thick- ness S ₃	B ⁰ _{-0.40}											
						20	25	30	40	50	60	70	80	100	115		
45 ^{-0.050} _{-0.025}	50 ^{+0.025}	50 ^{+0.085} _{+0.045}	45.105 44.990	0.155 0.015	2.505 2.460	CSB-40 4520	CSB-40 4525	CSB-40 4530	CSB-40 4540	CSB-40 4550							
50 ^{-0.050} _{-0.025}	55 ^{+0.030}	55 ^{+0.100} _{+0.055}	50.110 49.990	0.160 0.015		CSB-40 5020		CSB-40 5030	CSB-40 5040	CSB-40 5050	CSB-40 5060						
55 ^{-0.060} _{-0.030}	60 ^{+0.030}	60 ^{+0.100} _{+0.055}	55.110 54.990	0.170 0.020				CSB-40 5530	CSB-40 5540	CSB-40 5550	CSB-40 5560						
60 ^{-0.060} _{-0.030}	65 ^{+0.030}	65 ^{+0.100} _{+0.055}	60.110 59.990					CSB-40 6030	CSB-40 6040	CSB-40 6050	CSB-40 6060	CSB-40 6070					
65 ^{-0.060} _{-0.030}	70 ^{+0.030}	70 ^{+0.100} _{+0.055}	65.110 64.990					CSB-40 6530	CSB-40 6540	CSB-40 6550	CSB-40 6560	CSB-40 6570					
70 ^{-0.060} _{-0.030}	75 ^{+0.030}	75 ^{+0.100} _{+0.055}	70.110 69.990						CSB-40 7040	CSB-40 7050	CSB-40 7060	CSB-40 7070	CSB-40 7080				
75 ^{-0.060} _{-0.030}	80 ^{+0.030}	80 ^{+0.100} _{+0.055}	75.110 74.990					CSB-40 7530	CSB-40 7540	CSB-40 7550	CSB-40 7560	CSB-40 7570	CSB-40 7580				
80 ^{-0.046}	85 ^{+0.035}	85 ^{+0.120} _{+0.070}	80.155 80.020	0.201 0.020	2.490 2.440				CSB-40 8040	CSB-40 8050	CSB-40 8060	CSB-40 8070	CSB-40 8080	CSB-40 80100			
85 ^{-0.054}	90 ^{+0.035}	90 ^{+0.120} _{+0.070}	85.155 85.020	0.209 0.020					CSB-40 8540		CSB-40 8560		CSB-40 8580	CSB-40 85100			
90 ^{-0.054}	95 ^{+0.035}	95 ^{+0.120} _{+0.070}	90.155 90.020						CSB-40 9040	CSB-40 9050	CSB-40 9060		CSB-40 9080	CSB-40 90100			
95 ^{-0.054}	100 ^{+0.035}	100 ^{+0.120} _{+0.070}	95.155 95.020							CSB-40 9550	CSB-40 9560		CSB-40 9580	CSB-40 95100			
100 ^{-0.054}	105 ^{+0.035}	105 ^{+0.120} _{+0.070}	100.155 100.020							CSB-40 10050	CSB-40 10060		CSB-40 10080		CSB-40 100115		
105 ^{-0.054}	110 ^{+0.035}	110 ^{+0.120} _{+0.070}	105.155 105.020								CSB-40 10560		CSB-40 10580		CSB-40 105115		
110 ^{-0.054}	115 ^{+0.035}	115 ^{+0.120} _{+0.070}	110.155 110.020								CSB-40 11060		CSB-40 11080		CSB-40 110115		
120 ^{-0.054}	125 ^{+0.040}	125 ^{+0.170} _{+0.100}	120.210 120.070	0.264 0.070	2.465 2.415					CSB-40 12060		CSB-40 12080	CSB-40 120100				
125 ^{-0.063}	130 ^{+0.040}	130 ^{+0.170} _{+0.100}	125.210 125.070	0.273 0.070						CSB-40 12560			CSB-40 125100	CSB-40 125115			
130 ^{-0.063}	135 ^{+0.040}	135 ^{+0.170} _{+0.100}	130.210 130.070								CSB-40 13060		CSB-40 13080	CSB-40 130100			
140 ^{-0.063}	145 ^{+0.040}	145 ^{+0.170} _{+0.100}	140.210 140.070								CSB-40 14060		CSB-40 14080	CSB-40 140100			
150 ^{-0.063}	155 ^{+0.040}	155 ^{+0.170} _{+0.100}	150.210 150.070								CSB-40 15060		CSB-40 15080	CSB-40 150100			
160 ^{-0.063}	165 ^{+0.040}	165 ^{+0.170} _{+0.100}	160.210 160.070								CSB-40 16060		CSB-40 16080	CSB-40 160100	CSB-40 160115		
180 ^{-0.063}	185 ^{+0.046}	185 ^{+0.210} _{+0.130}	180.216 180.070	0.279 0.070	2.465 2.415							CSB-40 18080	CSB-40 180100				
190 ^{-0.072}	195 ^{+0.046}	195 ^{+0.210} _{+0.130}	190.216 190.070	0.288 0.070									CSB-40 19080	CSB-40 190100			
200 ^{-0.072}	205 ^{+0.046}	205 ^{+0.210} _{+0.130}	200.216 200.070								CSB-40 20060		CSB-40 20080	CSB-40 200100			
220 ^{-0.072}	225 ^{+0.046}	225 ^{+0.210} _{+0.130}	220.216 220.070										CSB-40 22080	CSB-40 220100			
250 ^{-0.072}	255 ^{+0.052}	255 ^{+0.260} _{+0.170}	250.222 250.070	0.294 0.070	2.465 2.415							CSB-40 25080	CSB-40 250100				
260 ^{-0.081}	265 ^{+0.052}	265 ^{+0.260} _{+0.170}	260.222 260.070	0.303 0.070									CSB-40 26080	CSB-40 260100			
280 ^{-0.081}	285 ^{+0.052}	285 ^{+0.260} _{+0.170}	280.222 280.070											CSB-40 28080	CSB-40 280100		
300 ^{-0.081}	305 ^{+0.052}	305 ^{+0.260} _{+0.170}	300.222 300.070											CSB-40 30080	CSB-40 300100		

CSB-40 Metric Flange Bushes



S ₂	1.0	1.5	2.0	2.5
r	1 ^{+0.5}	1±0.5	1.5±0.5	2±0.5

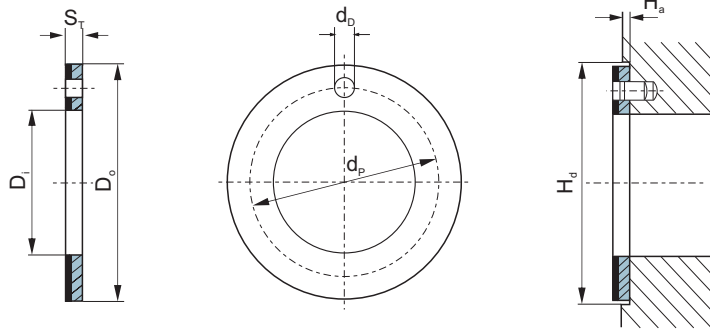


Unit:mm

Shaft D _s	Housing H7 D _H	OD tolerance D _O	ID after fixed D _{I,a}	Clearance C _D	Designation	Wall thickness S ₃	Dimension				
							D _i	D _o	D _n ± 0.5	B±0.25	S _n -0.2
6 ^{-0.013 -0.028}	8 ^{+0.015}	8 ^{+0.055 +0.025}	6.055 5.990	0.077 0.000	CSB-40F06040	1.005 0.980	6	8	12	4	1
					CSB-40F06070					7	
8 ^{-0.013 -0.028}	10 ^{+0.015}	10 ^{+0.055 +0.025}	8.055 7.990	0.083 0.003	CSB-40F08055		8	10	15	5.5	
					CSB-40F08075					7.5	
10 ^{-0.016 -0.034}	12 ^{+0.018}	12 ^{+0.055 +0.025}	10.058 9.990	0.086 0.003	CSB-40F10070		10	12	18	7	
					CSB-40F10090					9	
					CSB-40F10120					12	
12 ^{-0.016 -0.034}	14 ^{+0.018}	14 ^{+0.065 +0.030}	12.058 11.990	0.092 0.006	CSB-40F12070		12	14	20	7	
					CSB-40F12090					9	
					CSB-40F12120					12	
14 ^{-0.016 -0.034}	16 ^{+0.018}	16 ^{+0.065 +0.030}	14.058 13.990		CSB-40F14120		14	16	22	12	
					CSB-40F14170					17	
					CSB-40F15090					9	
15 ^{-0.016 -0.034}	17 ^{+0.018}	17 ^{+0.065 +0.030}	15.058 14.990		CSB-40F15120		15	17	23	12	
					CSB-40F15170					17	
					CSB-40F16120					12	
16 ^{-0.016 -0.034}	18 ^{+0.018}	18 ^{+0.065 +0.030}	16.058 15.990		CSB-40F16170		16	18	24	17	
					CSB-40F18120					12	
18 ^{-0.016 -0.034}	20 ^{+0.021}	20 ^{+0.075 +0.035}	18.061 17.990		0.095 0.006		CSB-40F18170	18	20	26	
				CSB-40F18200			20				
				20 ^{-0.020 -0.041}		23 ^{+0.021}	23 ^{+0.075 +0.035}				20.071 19.990
CSB-40F20165	16.5										
CSB-40F20215	21.5										
22 ^{-0.020 -0.041}	25 ^{+0.021}	25 ^{+0.075 +0.035}	22.071 21.990	CSB-40F22150	22	25	32	15			
				CSB-40F22200				20			
25 ^{-0.020 -0.041}	28 ^{+0.021}	28 ^{+0.075 +0.035}	25.071 24.990	CSB-40F25115	25	28	35	11.5			
				CSB-40F25165				16.5			
				CSB-40F25215				21.5			
30 ^{-0.025 -0.050}	34 ^{+0.025}	34 ^{+0.075 +0.035}	30.085 29.990	0.126 0.010	CSB-40F30160	2.005 1.970	30	34	42	16	
					CSB-40F30260					26	
35 ^{-0.025 -0.050}	39 ^{+0.025}	39 ^{+0.085 +0.045}	35.085 34.990	0.135 0.015	CSB-40F35160		35	39	47	16	
					CSB-40F35260					26	
40 ^{-0.025 -0.050}	44 ^{+0.025}	44 ^{+0.085 +0.045}	40.085 39.990		CSB-40F40260		40	44	53	26	
					CSB-40F40400					40	

CSB-40 Metric Thrust Washer and Strip

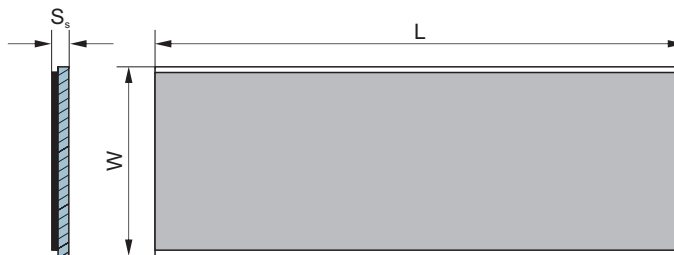
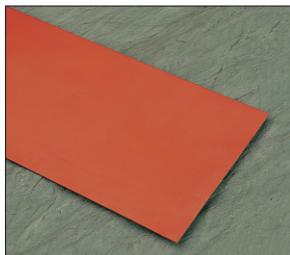
Metric thrust washer



Unit:mm

Shaft D _s	Designation	Washer dimension				Installation size		H _d +0.12
		D _i +0.25	D _o -0.25	S _r -0.05	d _p ±0.125	d _b + ^{+0.4} _{-0.1}	H _a ±0.2	
8	CSB-40WC10	10	20	1.5	15	1.5	1	20
10	CSB-40WC12	12	24		18			24
12	CSB-40WC14	14	26		20			26
14	CSB-40WC16	16	30		23	2		30
16	CSB-40WC18	18	32		25			32
18	CSB-40WC20	20	36		28			36
20	CSB-40WC22	22	38		30	3		38
22	CSB-40WC24	24	42		33			42
24	CSB-40WC26	26	44		35			44
26	CSB-40WC28	28	48		38	4		48
30	CSB-40WC32	32	54		43			54
36	CSB-40WC38	38	62		50			62
40	CSB-40WC42	42	66		54			66
46	CSB-40WC48	48	74	2	61	1.5	74	
50	CSB-40WC52	52	78		65		78	
60	CSB-40WC62	62	90		76		90	

Metric standard strip



Unit:mm

Type	Length ± 1	Width ± 1	Thickness -0.05
CSB-40SP	500	150	1.0
CSB-40SP	500	150	1.5
CSB-40SP	500	150	2.0
CSB-40SP	500	150	2.5